



H-E PARTS INTERNATIONAL

ENGINE SOLUTIONS

B&G ENGINE MAINTENANCE SCHEDULE

-DAILY:

- 1. Engine cooling system level- Check**
- 2. Engine oil level- Check**

-INITIAL 250 HR. SERVICE: (Required for warranty)

- 1. Engine valve lash adjustment using CAT® media # RENR1330. (Required for warranty). Fill out and return valve settings sheet to H-E Parts B&G Machine)**
- 2. Engine oil and oil filter- Change**
- 3. Engine oil and filter sample- Obtain and return results to H-E Parts B&G**
- 4. Coolant sample- Obtain**

-EVERY 250 HRS. SERVICE:

- 1. Engine oil and oil filter- Change**
- 2. Engine oil sample- Obtain for customer records**

-EVERY 500 HRS. SERVICE:

- 1. Fuel system primary filter- Replace, inspect**
- 2. Engine crankcase breather(s)- Clean**

-EVERY 3000 HRS. SERVICE:

- 1. Engine primary and secondary air filter- Change**
- 2. Cooling system coolant- Change**
- 3. Engine mounts and vibration damper(s)- Inspect**

-EVERY 4000 HRS. SERVICE:

- 1. Engine valve lash adjustment- Check and adjust as necessary**
- 2. Engine valve rotators- inspect**